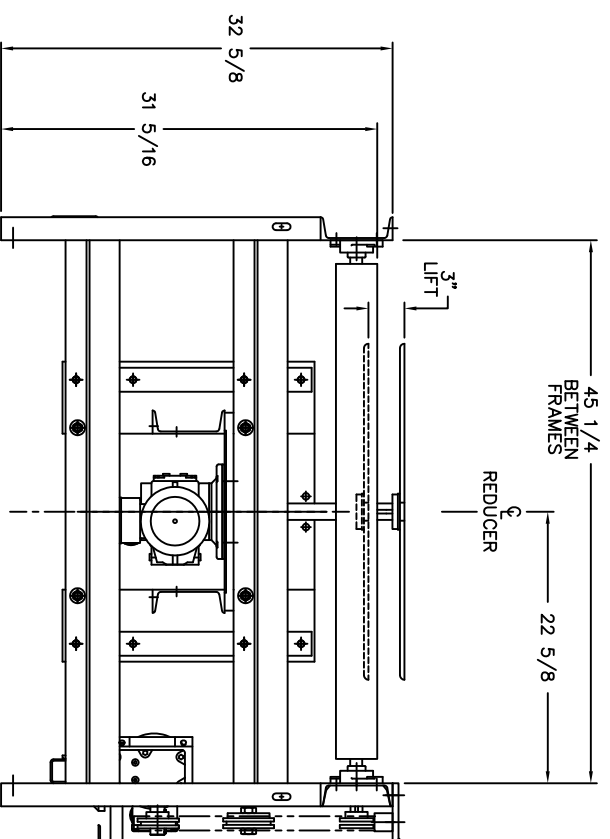
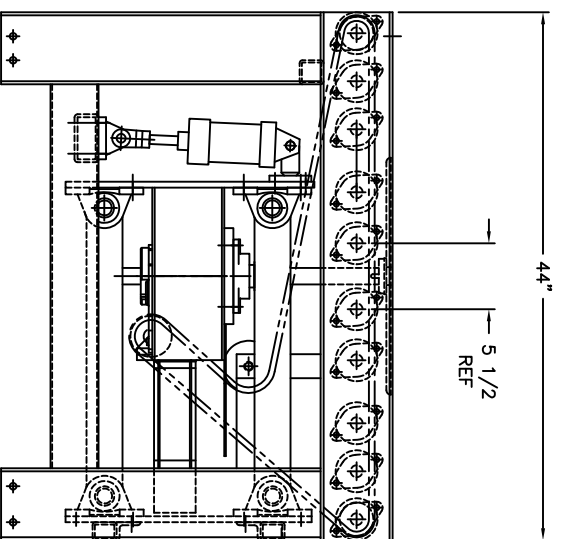


1. GRID ROTATES BOTH CLOCKWISE AND COUNTER CLOCKWISE



- NOTES:
1. REMOVE GRID WHEN ADJUSTING AND TESTING ROTATIONAL POSITION PROX SWITCHES TO AVOID DAMAGE TO RUBBER ROLLERS.
  2. REMOVE FLANGE BEARING GREASE FITTINGS AND INSTALL PLUGS.

REV	QTY	DESCRIPTION	BILL OF MATERIAL	PART NUMBER
CAD REF:				
<b>PACKAGING SYSTEMS INTERNATIONAL, Inc.</b> 4800 PACIFIC / MATHEWSON 4890 ACORN ST. DENVER, CO 80228				
CUSTOMER TITLE ASSY. CENTER POP-UP CONVEYOR - L.H. TURNING GRID, W/O DRIVE, SERVO LIFT		P.S.I. ORDER # SHEET NO. 1 OF 1		
TOOLS/TOOLS UNLESS OTHERWISE SPECIFIED DECIMAL .0005 FRACTIONAL #/16 ANGULAR .01°		DRAWN BY DATE 3-7-17 CHECKED BY SCALE 1/8		
DO NOT SCALE DRAWING		DRAWING NUMBER 01-06-000009-20		